

# PVC

# 122

## General Description

Type : Polyvinyl Chloride homopolymer resin made by micro suspension process  
Appearance : White fluffy powder



## Features

- \* High molecular weight PVC resin
- \* Good Mechanical properties

## Main Uses

- Leather Cloth
- Tarpaulin
- Gloves
- Dip, Slush, Rotational moulding
- Under body Coating
- Wallpaper and flooring
- Other Plastisol applications

Typical Properties	BIS Standard 17658-2021 Grade 4	Typical Value*	Test Procedures
K-Value	> 70 to < 75	72	ISO 1628-2
Inherent Viscosity	0.97 to 1.15	1.07	ASTM D 1243
Volatile Loss, % max	0.5	0.3	ASTM D 3030
BFV, Pa-s (max)+	12.5	2	ASTM D 1824
Residual Vinyl Chloride Monomer (RVCM) (ppm)	< 2	< 1	IS 10151
Severs Viscosity, Poise (max -300) ++		< 200	ASTM D 1823

Confirms to IS 17658 : 2021

\* Not to be used in the manufacture of SUP items prohibited under PWM Rules 2016

+ Brook Field Viscometer LV model, spindle no. 4, RPM 60, aging 2 hours at 23°C  
++ Burrell Severs Rheometer, orifice length 50 mm, diameter 3.17 mm, shear stress 100 psi

The above information represents the average of a range of measurements. It is believed to be reliable and is given in good faith but without warranty. It is recommended that the user satisfies himself on the aspects of full-scale testing and end product performance

Contact:  
**CHEMPLAST SANMAR LIMITED**

### PVC Division

**Regd. Office:** 9, Cathedral Road, Chennai - 600 086. India.

Phone: +91 44 2812 8500 Fax: +91 44 2811 4116

E-mail: [pvcsales@sanmargroup.com](mailto:pvcsales@sanmargroup.com) [www.chemplastsanmar.com](http://www.chemplastsanmar.com)

Branches:

**Mumbai:** 1108, 11th Floor, Universal Majestic, P.L. Lokhande Marg off. Ghatkopar-Mankhurd Link Road, Govandi (West), Mumbai 400 043  
Phone: +91 22 2555 8894 Fax: +91 22 2555 8770

**Delhi:** UGF 1-11, Upper Ground Floor, Ambadeep Building  
14 KG Marg, New Delhi 110 001 Phone: +91 11 4259 7999

